

BEAMS SUPPLIER MANUAL (PPAP)

Rev 4.0, June. 2024



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WHAT IS BEAMS?



BEAMS is an internet accessible web-based software application used to administrate tasks for several engineering processes of the organization.

***B**usiness
Engineering
Application
Management
System*

Click the check box and the “save mail settings” button to receive email notification when the document status changes.

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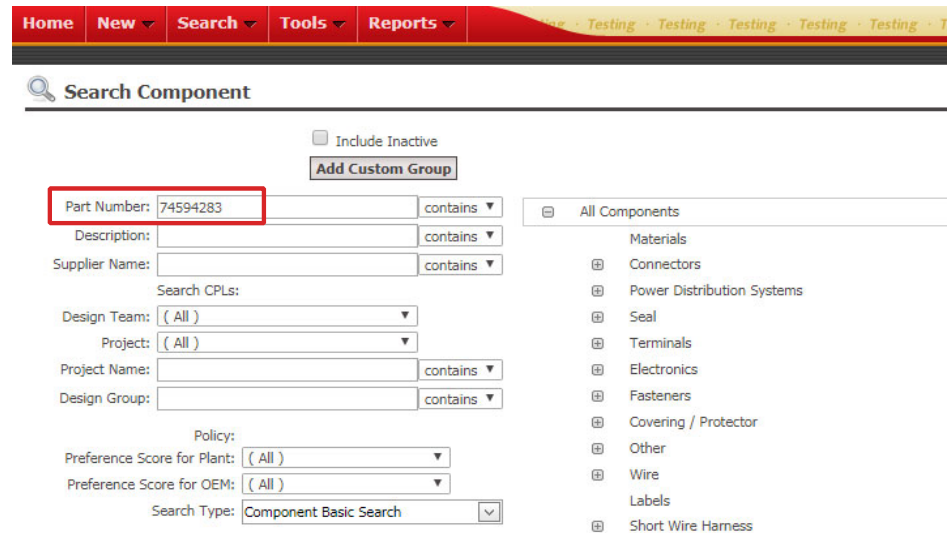
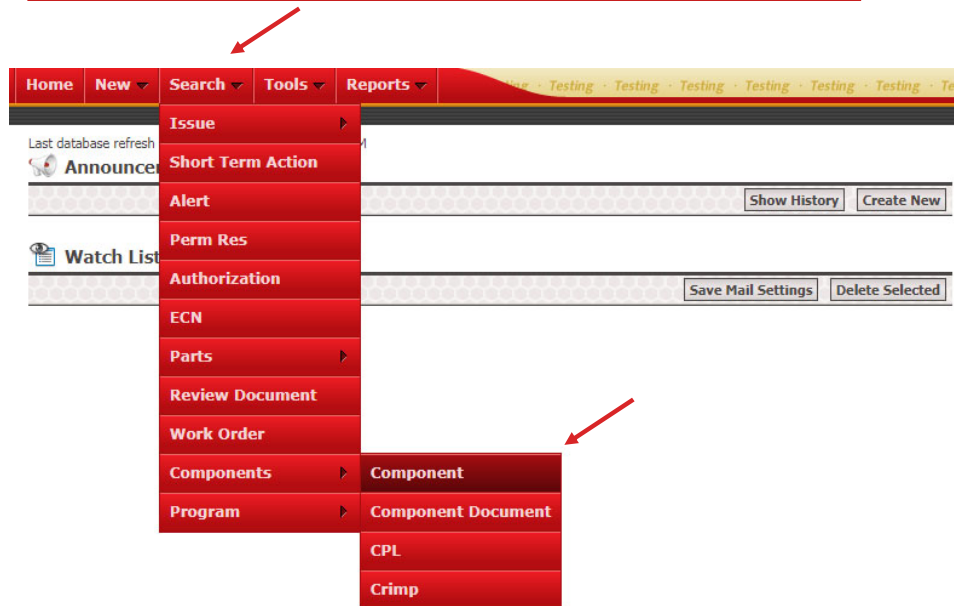
SEARCHING COMPONENTS/DOCUMENTS

Searching components



1- For searching components go to options bar and then: Search/Components/Component

2- Enter the Yazaki part number here (without dashes or spaces) and press enter, this will take you to the component details site.



SEARCHING COMPONENTS/DOCUMENTS

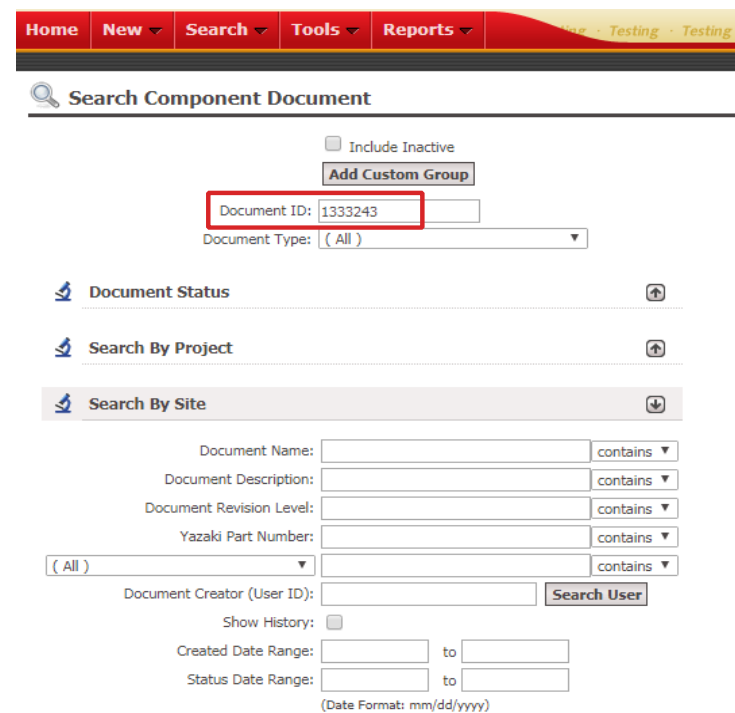
Searching documents



1- For searching documents go to options bar and then:
Search/Components/Component Document



2- Enter the document ID here and press enter, this will take you to the PPAP document directly.



SEARCHING COMPONENTS/DOCUMENTS

The quick way



1-For searching **components** enter the Yazaki part number in the quick search field.



2-For searching **documents** enter the document ID number after the word "doc" in the quick search field.



UPLOADING PPAPS **WITH** AN EXISTING REQUEST

Task List



- When a PPAP is requested by Yazaki you will receive an email notification. You can proceed with one of the following:

a) The request will show in your user task list (home page) just for clicking and be taken directly to the PPAP document, as shown below:

User Tasks

☐ Include Inactive
Add Custom Group

Site ID:

Site Ultimate: contains v

Site Name: contains v

Design Team: (All) v

Project: (All) v

Project Name: contains v

Design Group: contains v

User: Sofia Valadez Aguilar v +

Process: PPAP Document v

Status: Task Assigned v

Description: contains v

Date: to

Search Set to My Tasks Reset

10 item(s) found

Status	Description	Date
NEW Task Assigned	PPAP-From:45079602330-PSW(CPL773575)	3/18/2020
NEW Task Assigned	7116198802 YZ (.....) L4	3/17/2020
NEW Task Assigned	PPAP-From:7286477430-PSW(CPL39919)	3/17/2020
NEW Task Assigned	PPAP-From:45028804516-PSW(CPL521353)	3/17/2020
NEW Task Assigned	45060405016 YZ (.....) L4	3/17/2020

Click the document description to be taken directly to the document site.

PPAP Document Detail

Document ID: 1379729

Type: PPAP Document v

Owning Design Team: DMQ v

Owning Project: DMQ-ALL v

Document Name: PPAP-From:4504233-PSW(CPL671981)

Description:

Document Revision Level: 1

Creator: Mario Alexis Martinez Soto v

Status: Supplier Provides PPAP Documents v

Assign Next Task to:

Issued By

Site Name: Date: 10/16/2018 **Delete**

Issued For

Site Name: Date: 10/16/2018 **Delete**

Components

Yazaki Part Number: Date: 10/16/2018 **Delete**

Related Document

Document Name (Type): Date: **Add Related Document**

Component Manufacturing Site

Site Name: Date: **Add Component Manufacturing Site**

Attributes for this Document

Type	Value	Delete
Weight/VOH (g)		Delete
Country of Origin		Delete
ODM Customer		Delete
Tool Number		Delete
Rejection Reason		Delete

PSW Sent

UPLOADING PPAPS **WITH** AN EXISTING REQUEST

Searching by component



- b) When you search by component either the regular (slide 5) or quick (slide 7) way, both will take you to the component details site where it contains the basic information of the component.

Jump to Yazaki Part Number:

Jump

Component Details

New Search

Data Feedback

Yazaki Part Number: **74594283**

Class: **Jumper harness**

Description: **Jumper harness 2321mm**

Unit of Measure: **pcs**

Lifecycle status: **Active**

Drawing: [View Drawing](#)

PICTURE NOT AVAILABLE

Characteristics

Catalog Type: **External Part(P)**

Design Management Division: **YAZAKI NORTH AMERICA INC. CRD**

Dim-Y (Length) (mm): **2321**

GCT Class Code: **543**

GCT Class Code Description: **Assy Cable;Antenna Cable (Feeder cable);4700MM**

GCT UoM: **E**

HTS Code: **8544200000**

Number Branches: **2**

Number Circuits: **2**

SEINE Customer Item: **[FCA]**

Customer Part Numbers

FCA-USA: AS-3596

FIAT-CHRYSLER GROUP:

Supplier Part Numbers

STANLEY CABLE WIRE: AS-3596

UPLOADING PPAPS WITH AN EXISTING REQUEST



1- Down the component details page you will find several document sites for multiple processes. You'll need to look for the PPAP document just by dragging the "document type" field into the dragging section.

Documents Purchasing Cap-H Where Used Workbench Interfaces Related Parts

Internal Documents

Show Document History

Add Existing Document Export to Excel

Drag a column header here to group by that column

#	Document Name	Revision Level	Document Type	Document Status	Status	Phase
	NCR-Sub WK-WD-2019 (242608) - 8		New Component Request	NCR Complete	Released	Released
	74594283		Component Master Data	Basic Registration Completed	Released	Released
	74594283 (Amphenol Adronics) IA		Interim PPAP	Supplier Uploads Interim PSW	In Process	In Process
	74594283		Item Master Registration	Completed	Completed	Completed
	74594283-CoOCert(CPL671985)		CoO Certification	Provide CoO Certificate	Completed	Completed
	74594283-IMDSC(CPL671985)		IMDS Component Level	Completed	Completed	Completed
	74594283-PSW(CPL671985)		PSW Coversheet	Waiting for PPAP Completion (Supplier)	In Process	In Process
	PPAP-From:74594283-PSW(CPL671985)		PPAP Document	SQE Review	In Process	In Process
	AS-3596_74594283	A	Component Reference Drawing	Current (uncontrolled)	Released	Released
	74594283-SOC(CPL671985)		SOC Evidence	Waiting for Sample	In Process	In Process

Page 1 of 2 (11 items) [1] 2

Type: 2D Clip View Document Name: Create

* Document Inherited from a Related Part

*Document Phase:

Create: Not yet active

In process: Active (input needed)

Released: Approved/completed

Documents Purchasing Cap-H Where Used Workbench Interfaces Related Parts

Internal Documents

Show Document History

Add Existing Document Export to Excel

Drag a column header here to group by that column

#	Document Name	Revision Level	Document Type	Document Status	Status	Phase
	NCR-Sub WK-WD-2019 (242608) - 8		New Component Request	NCR Complete	Released	Released
	74594283		Component Master Data	Basic Registration Completed	Released	Released
	74594283 (Amphenol Adronics) IA		Interim PPAP	Supplier Uploads Interim PSW	In Process	In Process
	74594283		Item Master Registration	Completed	Completed	Completed
	74594283-CoOCert(CPL671985)		CoO Certification	Provide CoO Certificate	Completed	Completed
	74594283-IMDSC(CPL671985)		IMDS Component Level	Completed	Completed	Completed
	74594283-PSW(CPL671985)		PSW Coversheet	Waiting for PPAP Completion (Supplier)	In Process	In Process
	PPAP-From:74594283-PSW(CPL671985)		PPAP Document	SQE Review	In Process	In Process
	AS-3596_74594283	A	Component Reference Drawing	Current (uncontrolled)	Released	Released
	74594283-SOC(CPL671985)		SOC Evidence	Waiting for Sample	In Process	In Process

Page 1 of 2 (11 items) [1] 2

Type: 2D Clip View Document Name: Create

* Document Inherited from a Related Part

UPLOADING PPAPS **WITH** AN EXISTING REQUEST



2- Once you drag the mentioned field, the documents will get accommodated. You can now easily search for the PPAP document.

Documents Purchasing Cap-H Where Used Workbench Interfaces Related Parts

Internal Documents

☒ Show Document History

Add Existing Document Export to Excel

Document Type

#	Document Name	Revision Level	Document Status	Status	Phase

☐ Document Type: 2D End View (Count=1)
☐ Document Type: Component Master Data (Count=1)
☐ Document Type: Component Reference Drawing (Count=1)
☐ Document Type: CoO Certification (Count=1)
☐ Document Type: Item Master Registration (Count=1)
☐ Document Type: New Component Request (Count=1)
☐ Document Type: PPAP Document (Count=2)
☐ Document Type: PSW Coversheet (Count=1)
☐ Document Type: SOC Evidence (Count=1)

Type: Document Name: Create

* Document Inherited from a Related Part

Click here to deploy

2 main documents for this process:

PPAP document: Site where documents must be submitted.

PSW coversheet: For Yazaki use only, do not submit documents here.

Documents Purchasing Cap-H Where Used Workbench Interfaces Related Parts

Internal Documents

☐ Show Document History

Add Existing Document Export to Excel

Document Type

#	Document Name	Revision Level	Document Status	Status	Phase

☐ Document Type: 2D End View (Count=1)
☐ Document Type: Component Master Data (Count=1)
☐ Document Type: Component Reference Drawing (Count=1)
☐ Document Type: CoO Certification (Count=1)
☐ Document Type: Item Master Registration (Count=1)
☐ Document Type: New Component Request (Count=1)
☐ Document Type: PPAP Document (Count=1)
☐ Document Type: PSW Coversheet (Count=1)
☐ Document Type: SOC Evidence (Count=1)

Type: Document Name: Create

* Document Inherited from a Related Part

Document status

Link to the PPAP site

Supplier Provides PPAP Documents

In Process

Detail

UPLOADING PPAPS WITH AN EXISTING REQUEST



Documents Purchasing Cap-H Where Used Workbench Interfaces Related Parts

Internal Documents

☐ Show Document History

[Add Existing Document](#) [Export to Excel](#)

Document Type

#	Document Name	Revision Level	Document Status	Status	Phase
☐	Document Type: 2D End View (Count=1)				
☐	Document Type: Component Master Data (Count=1)				
☐	Document Type: Component Reference Drawing (Count=1)				
☐	Document Type: CoO Certification (Count=1)				
☐	Document Type: Item Master Registration (Count=1)				
☐	Document Type: New Component Request (Count=1)				
☐	Document Type: PPAP Document (Count=1)				
	PPAP-From:74594233-PSW(CPL671981)	1	Supplier Provides PPAP Documents		In Process Detail
☐	Document Type: PSW Coversheet (Count=1)				
☐	Document Type: SOC Evidence (Count=1)				

Type: Document Name: [Create](#)

* Document Inherited from a Related Part

Document status

Document status	Description
Supplier Provides PPAP documents	PPAP has been requested
Late Supplier response	Status automatically changed by the system after 2 weeks of no PPAP submission
PPAP Scheduled by Supplier	The supplier can request an extension on PPAP submission date
PPAP Overdue	Status automatically changed by the system after the extension of the PPAP submission date has expired
SDC Task assume Request	PPAP has been submitted
Task Assigned	PPAP has been assigned internally for review
SDC Review/SQE Review	PPAP is currently under review
SCR Review	PPAP is currently under review. (Applicable for PPAPs submitted by SCRs)
Clarification	Data within the PPAP needs to be verified internally and/or externally
Rejected	PPAP has been rejected, needs immediate attention for corrections submission
Approved	PPAP is approved, task is complete
Obsolete	PPAP is no longer active

UPLOADING PPAPS WITH AN EXISTING REQUEST

Searching by document



c) When you search by documents either the regular (slide 6) or quick (slide 7) way, both will take you directly to the PPAP document detail site.

Home New Search Tools Reports

Search Component Document

☐ Include Inactive

Add Custom Group

Document ID: 1333243

Document Type: (All)

Document Status

Search By Project

Search By Site

Document Name: contains

Document Description: contains

Document Revision Level: contains

Yazaki Part Number: contains

(All)

Document Creator (User ID): Search User

Show History: ☐

Created Date Range: to

Status Date Range: to

(Date Format: mm/dd/yyyy)

BEAMS

Home New Search Tools Reports

Quick Search: doc1333243

Logout

YAZAKI Power, Data, Display

Home New Search Tools Reports

PPAP Document Detail

Document ID: 1333243

Type: PPAP Document

Owning Design Team: DMO

Owning Project: DMO-ALL

Document Name: PPAP-From:74594233-PSW(CPL671981)

Description:

Document Revision Level:

Creator: AHS

Status: Late supplier response

Assign Next Task to:

Issued By

Site Name: AMPHENOL GROUP

Date: 7/5/2018

Issued For

Site Name: Yazaki

Date: 7/5/2018

Components

Yazaki Part Number: 74594233

Date: 7/5/2018

Related Document

Attributes for this Document

UPLOADING PPAPS WITH AN EXISTING REQUEST

How to submit-initial submissions



- As you can see, either of the previous 3 methods will take you to the PPAP document detail site, this is where the PPAP documents must be uploaded and here is how.

Always press the save changes button before leaving the document, otherwise your updates will be lost.

Click here to add this document to your watch list in the homepage.

The screenshot shows the 'PPAP Document Detail' page. The top navigation bar includes 'Home', 'New', 'Search', 'Tools', and 'Reports'. The main content area is divided into two columns. The left column contains form fields for document details, and the right column contains sections for 'Issued By', 'Issued For', 'Components', and 'Related Document'. Annotations with red arrows point to specific elements: '1333243' in the Document ID field, 'PPAP-From:74594233-PSW(CPL671981)' in the Document Name field, the 'Watch This' button, the 'Save Changes' button, the 'Issued By' section, the 'Issued For' section, the 'Status' dropdown menu, and the 'Attributes for this Document' section. A note at the bottom right says 'Scrolling down...'.

PPAP Document Detail

Document ID: 1333243
Type: PPAP Document
Owning Design Team: DMO
Owning Project: DMO-ALL
Document Name: PPAP-From:74594233-PSW(CPL671981)
Description:
Document Revision Level:
Creator: System BEAMS
Status: Late supplier response
Assign Next Task to:

Reference # used to search by document
Doc. name generated by system or assigned by Yazaki associates

Company submitting the PPAP.

Issued By
Site Name: 74594233-PSW(CPL671981)
Date: 7/5/2018
Delete

Issued For
Site Name: Yazaki
Date: 7/5/2018
Delete

Components
Yazaki Part Number: 74594233
Date: 7/5/2018
Delete

Related Document
Add Related Document

Attributes for this Document

When PPAPs are ready to be submitted, always keep in mind to change the status to "SDC Task Assume Request".

Scrolling down...

UPLOADING PPAPS WITH AN EXISTING REQUEST



Attributes for this Document

Type: Value:

Type	Value	Delete
Weight/UOM (g)		Delete
Country of Origin		Delete
OEM Customer		Delete
Tool Number		Delete
Rejection Reason		Delete
DMO Remark		Delete
Supplier Part Number		Delete
Customer Part Number		Delete
PPAP Level	Level 4	Delete
Comment		Delete
Data Maintenance Attribute		Delete
Dimensional Report Expiration		Delete
Material Report Expiration		Delete
Committed PPAP Date		Delete
Drawing/Spec Rev. Level		Delete
Mfg Location		Delete
YNCA ComBU Active		Delete
Interim Expiration Date		Delete
SICR#		Delete

Related Document

Document Name (Type)	Date	Delete
74594233-PSW(CPL671981).(PSW Coversheet) Waiting for PPAP Completion (Supplier)	7/5/2018	Delete

Component Manufacturing Site

Site Name	Date
-----------	------

PSW Sent

Site Name	Date
-----------	------

Mandatory fields.

Scrolling down...

UPLOADING PPAPS WITH AN EXISTING REQUEST



Revision History				
Document ID	Level	Created Date	Current	Phase
Document 1333243		7/5/2018 5:53:31 AM	Y	Archived

Contains the history of revisions that this document has passed through.

Comments and Status				
Comments				
No.	Date	Status	Responsible	Comments
53063054	7/5/2018	Notify Supplier	System BEAMS	Status update
53063055	7/5/2018	Supplier Provides PPAP Documents	System BEAMS	Status update
53075915	7/19/2018	Late Supplier Response	System BEAMS	Status update

This section contains all the statuses that this document has passed through, including notes.

New Comment:

Add Comment

If any comment, leave here (non-editable).

Status Flow				
Status	Responsible	Task	Last Date to Status	Sent By
Notify Supplier	PLM2-Supplier	Waiting for auto status update to trigger transition to supplier responsible	7/5/2018	System BEAMS
Create	Creator			
Created From APQP	Creator			
Supplier Provides PPAP Documents	PLM2-Supplier		7/5/2018	System BEAMS
Review Timing Proposal - AP	PLM2-Supplier			
Review Timing Proposal - SQD	PLM2-SQE			
PPAP Scheduled by Supplier	PLM2-SQE			
PPAP Overdue	PLM2-Supplier			
Review Revised Timing	PLM2-SQE			
Late Supplier Response	PLM2-Supplier		7/19/2018	System BEAMS
DMO Task Assume Request	PLM2-DMO			
SQE Review	Assignee			
DMO Review	Assignee			
Approved	(None)			
Obsolete	(None)		10/8/2018	Mario Alexis Martinez Soto
Dimensional Report Request from Supplier	PLM2-Supplier			
Late Dimensional Report	PLM2-COMBUPREP			

Scrolling down...

UPLOADING PPAPS **WITH** AN EXISTING REQUEST



At the bottom of the page, you will see the uploading section...

Attachments - 0 Current, 0 Deleted

Drag a column header here to group by that column

Extract	Extract	Att ID	Title	Revision	Type	Date Imported	Date Created	User	Action

No data to display

[Create Filter](#)

Item of Cancel ☐ Save As New Save Changes

Click here to open the attachment window

UPLOADING PPAPS WITH AN EXISTING REQUEST



Type of attachment

You can upload a document or add a link from the Internet.

- ☒ Upload a Document
- ☐ Link to the Web
- ☐ Copy Existing Attachments

Browse for documents on your computer

Use this option when you want to add documents from your workstation. A new copy will be created within BEAMS. Each attachment must be less than 100MB in length.

Maximum file size that can be uploaded: 100MB

Type	Attachment Title and Location	
Misc	Title: File: Choose File No file chosen	Remove
Misc	Title: File: Choose File No file chosen	Remove
Misc	Title: File: Choose File No file chosen	Remove
Misc	Title: File: Choose File No file chosen	Remove
Misc	Title: File: Choose File No file chosen	Remove

Click here to browse the files on your computer

Classify your documents as "Misc"

Click here when you are ready to upload

UPLOADING PPAPS **WITH** AN EXISTING REQUEST



- Steps summary for uploading initial submission PPAPs:
 1. Go to the PPAP Document Detail site.
 2. Fill the mandatory attributes.
 3. Attach the required files.
 4. Change the status of the task to “SDC Task Assume Request”.
 5. Click on the Save Changes button.
 6. Wait for Yazaki’s feedback.



UPLOADING PPAPS **WITH** AN EXISTING REQUEST

How to submit-Supplier Change Request (SCR)



- When a SCR-related PPAP is requested by Yazaki, you will need to follow the same steps previously mentioned.



UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST

Create to submit-initial submission



- At times, there may not be an existing request, in those cases you are able to create the PPAP document detail in order to submit your documentation if needed. Here is how...



UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST

1- Search by component to arrive at the component details page of the part, scroll down to the internal documents section for making sure there is no PPAP document detail created already.

2- Select the PPAP option in the Type field, name the document in the standard format (next slide) and click on the create button.

Documents | Purchasing | Cap-H | Where Used | Workbench | Interfaces | Related Parts

Internal Documents

☐ Show Document History

[Add Existing Document](#) [Export to Excel](#)

Document Type △ ▾

#	Document Name	Revision Level	Document Status	Status	Phase

- ⊕ Document Type: 2D End View (Count=1)
- ⊕ Document Type: Component Master Data (Count=1)
- ⊕ Document Type: Component Reference Drawing (Count=1)
- ⊕ Document Type: CoO Certification (Count=1)
- ⊕ Document Type: Item Master Registration (Count=1)
- ⊕ Document Type: New Component Request (Count=1)
- ⊕ Document Type: SOC Evidence (Count=1)

Make sure there is no PPAP request yet

Name the document

Type: PPAP Document ▾ Document Name: Create

* Document Inherited from a Related Part

Select PPAP Document

Click here to create

UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST



➤ The document name should be in the following standard format:

✓ XXXXXXXXXX "Supplier Name" "CoO" LX ← "L" stands for the word "level" and "X" for the PPAP level number

Yazaki Part Number
(without dashes or spaces)

Manufacturing location

Type: PPAP Document Document Name: Create

e.g., 74593413 Stark Industries USA L4

Or

Yazaki's point of purchase

✓ XXXXXXXXXX "Supplier Name" "CoO" ("PoP") LX



In case you are a distributor

Type: PPAP Document Document Name: Create

e.g., 74593413 Stark Industries USA (Acme) L4

UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST



3- Fill the PPAP Document detail site information.

Click here to add the name of the company submitting this PPAP.

After clicking the "Add Issued By button", this window will open

PPAP Document Detail

Document ID: 1332997
Type: PPAP Document
Owning Design Team: DMO
Owning Project: DMO-ALL
Document Name: 74593413 YZ (Stark Industries USA) L4
Description:
Document Revision Level: 1
Creator:
Status: Late Supplier Response
Assign Next Task to:

Attributes for this Document

Type	Value
Weight/UOM (g)	
Country of Origin	
OEM Customer	
Tool Number	
Rejection Reason	
DMO Remark	

Issued By

Site Name: Date:

Search

Include Inactive

Site ID:
Site Ultimate:
Site Name: Stark Industries
Region: (All)
Country:
Commodity:

☐ eRFQ/EWB Supplier
☐ Supplier
☐ Customer
☐ Document Related

☐ Project
☐ CarLine
☐ Affiliate
☐ Ultimate

Search **Reset** **1 record returned.** **Export to Excel**

Select	SiteID	Site Name	Legal Name	Address	Address 2	Zip Code	City	State	Country	Life Cycle	Supplier	Customer	Project	Carline	Affiliate
☐	2799	Stark Industries Group								Active - Developing	True	True	False	False	False

Choose the Group level if available.

Cancel **Select**

Click here when done.

UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST



Enter Yazaki's ID 1126 (it will always be the same).

Click here to add the name of the company that his PPAP is submitted to.

PPAP Document Detail

Document ID: 1332997

Type: PPAP Document

Owning Design Team: DMO

Owning Project: DMO-ALL

Document Name: 74593413 YZ (Stark Industries USA) L4

Description:

Document Revision Level: 1

Creator:

Status: Late Supplier Response

Assign Next Task to:

Attributes for this Document

Type: Value: Add

Type	Value
Weight/UOM (g)	
Country of Origin	
OEM Customer	
Tool Number	
Rejection Reason	
DMO Remark	

Issued By

Site Name

Site ID: 1126

Site Ultimate: contains

Site Name: contains

Region: (All)

Country:

Commodity:

Include Inactive

eRFQ/EWB Supplier

Supplier

Customer

Document Related

Project

CarLine

Affiliate

Ultimate

1 record returned.

Select	SiteID	Site Name	Legal Name	Address	Address 2	Zip Code	City	State	Country	Life Cycle	Supplier	Customer	Project	Carline	Affiliate
☐	1126	Yazaki	Yazaki Corporation Group	17th Floor, MITA-Kokusai Building		4-28	MITA 1-chome, Minato-KU TOKYO		Japan	Active - Developing	True	False	False	False	True

Results show here.

Click here to choose.

Cancel Select

After clicking the Add Issued for button, this window will open

Click here when done.

UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST



Fill the required attribute fields.

The screenshot displays the PPAP upload interface. The 'Attributes for this Document' section contains a table of fields. The 'Related Document', 'Component Manufacturing Site', and 'PSW Sent' sections are also visible. Red boxes highlight the following fields in the 'Attributes for this Document' table: Weight/UOM (g), Country of Origin, Supplier Part Number, PPAP Level, Drawing/Spec Rev. Level, and Mfg Location. Red arrows point from these highlighted fields to a blue text label 'Mandatory fields.' on the right.

Type	Value	Delete
Weight/UOM (g)		Delete
Country of Origin		Delete
OEM Customer		Delete
Tool Number		Delete
Rejection Reason		Delete
DMO Remark		Delete
Supplier Part Number		Delete
Customer Part Number		Delete
PPAP Level	Level 4	Delete
Comment		Delete
Data Maintenance Attribute		Delete
Dimensional Report Expiration		Delete
Material Report Expiration		Delete
Committed PPAP Date		Delete
Drawing/Spec Rev. Level		Delete
Mfg Location		Delete
YNCA ComBU Active		Delete
Interim Expiration Date		Delete
SICR#		Delete

Related Document

Document Name (Type)	Date	Delete
74594233-PSW(CPL671981).(PSW Coversheet) Waiting for PPAP Completion (Supplier)	7/5/2018	Delete

Component Manufacturing Site

Site Name	Date	Delete
-----------	------	--------

PSW Sent

Site Name	Date	Delete
-----------	------	--------

UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST



4- Attach the documents and change task status.
Please review slides 17 & 18.

Attachments - 0 Current, 0 Deleted

Drag a column header here to group by that column

Extract	Extract	Att ID	Title	Revision	Type	Date Imported	Date Created	User	Action

No data to display

[Create Filter](#)

Item of Cancel ☐ Save As New Save Changes

Type of attachment

You can upload a document or add a link from the Internet.

- ☒ Upload a Document
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Browse for documents on your computer

Use this option when you want to add documents from your workstation. A new copy will be created within BEAMS.
Each attachment must be less than 100MB in length.

Maximum file size that can be uploaded: 100MB

Type	Attachment Title and Location	Remove
Misc	Title: File: Choose File No file chosen	Remove
Misc	Title: File: Choose File No file chosen	Remove
Misc	Title: File: Choose File No file chosen	Remove
Misc	Title: File: Choose File No file chosen	Remove
Misc	Title: File: Choose File No file chosen	Remove

Save Cancel

UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST



➤ Steps summary to create PPAP document detail for submission:

1. Go to the document details page.
2. Make sure there is no pending requests, select document to create, name it and create it.
3. Fill the PPAP document detail site information
4. Attach the required files.
5. Change PPAP Task Status to “SDC Task Assume Request”.
6. Click on the Save Changes button.
7. Wait for Yazaki’s feedback.



- In the event that one SCR-related PPAP needs to be submitted and there is no request yet in BEAMS, you are also able to create the PPAP document detail, however, you need to keep in mind there are two ways of doing this and it will depend on the type of change.

YAZAKI		Supplier Change Request			
SCR ID#:	Supplier Selection:	Status:	Pending Approval Approved Supplier Complete	Pending Approval Approved SCR Closed	Pending Approval Approved Supplier Refused
Supplier Name:		Supplier Contact Name & Title:		Supplier Contact:	
Manufacturing Address:		Supplier Contact Email:			
Manufacturing Address:		Supplier Contact Phone:			
Non-Manufacturing Address:		Supplier Planned Implementation:			
Non-Manufacturing Address:		PPAP Submission Timing:			
Non-Manufacturing Non Name:		End of Life Drop Dead Date (if any):			
Change Type:		Detailed Change Request (Include Processed Details):			
☐ Detail Sheet Replacement (PS) ☐ Packaging ☐ Detail Sheet Replacement (PP) ☐ Process Change ☐ Drawing (new/PP) ☐ Material/Tolerance ☐ Fit, Form/Function (PP) ☐ New Capacity Tool ☐ Mfg. Location Change/Ability ☐ Commercial Terms		New Site / Vendor Code (to send release) When this request is sent to the customer or subcontractor, it is to be used for Compliance. ☐ YES ☐ NO HDS Affected Change? ☐ YES ☐ NO Is this change the result of quality or accuracy? ☐ YES ☐ NO Is there a need impact due to this? ☐ YES ☐ NO Explain the need impact:			
Send completed form, and all associated support documentation, to:					
SCR Distribution History:					
Subsequent General of Requested			Full Approval Communicated		
Ask Date:	Ask By:		Ask Date:	Ask By:	
Supplier Implementation:			Completed SCR Distributed		
Ask Date:	Ask By:		Ask Date:	Ask By:	



Jump to Yazaki Part Number:

Jump

Component Details

Yazaki Part Number: 74594283

Class: **Jumper harness**

Description: **Jumper harness 2321mm**

Unit of Measure: **pcs**

Lifecycle status: **Active**

Drawing: [View Drawings](#)

Picture Not Available

Characteristics

Catalog Type: **External Part(V)**

Design Management Division: **YAZAKI NORTH AMERICA INC. CRD**

Dist Y (Length) (mm): **2321**

GCT Class Code: **543**

GCT Class Code Description: **Assy Cable:Antenna Cable (Feeder cable);470001H**

GCT Units: **E**

HTS Code: **8544200000**

Number Branches: **2**

Number Groups: **2**

Customer Part Numbers

FCA-3536 AS-3536

FJAT-CHRYSLER GROUP

Supplier Part Numbers

7E-35360000000000000000 AS-3536

UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST

Create to submit-Supplier Change Request (SCR)



Separately document

- Alternative Supplier
- Material Backlog
- New Capacity Tool
- Mfg. Location Addition
- Assembly capacity addition
- Additional Mold/New Mold
- Additional capacity tool.
- Alternate production addition
- Additional die/New die
- Second Source of Compound
- New Assembly Machine

Revision

- Drawing (non-FFF)
- Fit, Form, Function (FFF)
- Mfg. location change
- Process change
- Replacement tooling
- Tool moving (within same facility).
- Worn out tool
- Production movement
- Sub-supplier change
- Change label presentation
- Replacement mold
- Transfer Tool

Note: Revision method will apply only when PPAP for the required change affects directly the previous approved/active PPAP. This will make active approvals go replaced.

Example: There are two currently approved PPAPs for a part: A and B facilities; if a tooling transfer is needed from A to C facility, then the revision needs to be created over the PPAP from facility A.

UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST

Create to submit-Supplier Change Request (SCR)



- For creating and submitting a SCR-related PPAP separately, please follow steps in slide 28.



UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST

Create to submit-Supplier Change Request (SCR)



➤ For creating and submitting a SCR-related PPAP as revision

1- Search by component (YPN) to arrive at the component details page of the part

Introduce YPN in the Quick Search field

Click the magnifying glass icon in order to search



2- If there is one or multiple approvals, look for the one the new revision will replace to, then enter to such PPAP doc. detail.
NOTE: If SCR does not require a PPAP Rev. but requires a separately document and there's no PPAP task please proceed as explained through Slides # 22 to Slide # 27

SCR PPAP task to be created as a
separately document

Documents Purchasing Cap-H Where Used Workbench Interfaces Related Parts

Internal Documents

☐ Show Document History

Add Existing Document Export to Excel

Document Type ▾

#	Document Name	Revision Level	Document Status	Status	Phase
ⓐ	Document Type: 2D End View (Count=1)				
ⓑ	Document Type: Component Master Data (Count=1)				
ⓒ	Document Type: Component Reference Drawing (Count=1)				
ⓓ	Document Type: CoO Certification (Count=1)				
ⓔ	Document Type: Item Master Registration (Count=1)				
ⓕ	Document Type: New Component Request (Count=1)				
ⓖ	Document Type: SOC Evidence (Count=1)				

Type: PPAP Document Document Name: Create

* Document Inherited from a Related Part

Please follow the process explained through Slide # 22 to Slide #27

UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST



Create to submit-Supplier Change Request (SCR)

SCR PPAP task to be created as **Revision**

3- Scroll down until you see the revision history section and click the **Add Revision** button in order to create a new document revision.

Click to create new revision.



Revision History					
Document ID	Level	Created Date	Current	Phase	Add Revision
Document 1083590	1	3/24/2017 5:57:30 AM	N	Archived	
Document 1221082	2	11/8/2017 12:01:35 PM	Y	Released	
Document 1379790	3	10/19/2018 11:20:50 AM	N	In Process	

Take note of the current revision level

There are 4 types of revision statuses:

Archived: A newer revision has been approved

Release: Current revision approval

In process: Waiting for PPAP submission for approval

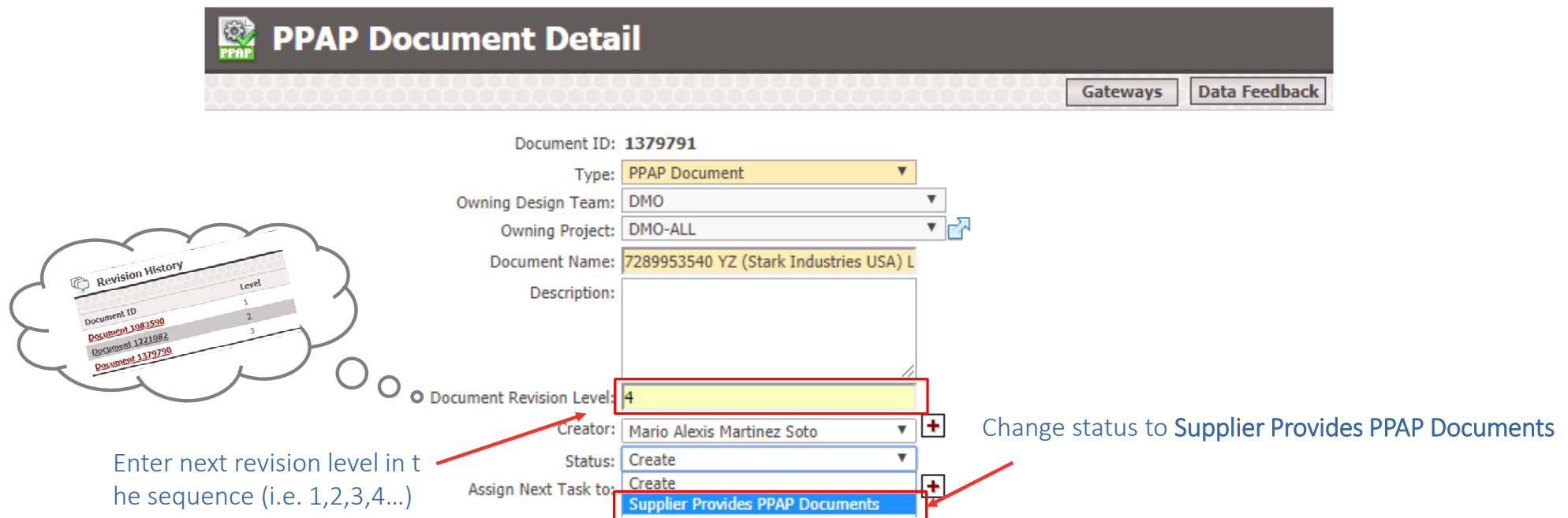
Create: Momentary status, waiting for PPAP doc. detail status to be updated to "supplier provides PPAP".

UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST



Create to submit-Supplier Change Request (SCR)

4- After clicking the **Add Revision** button, you will be automatically directed to the new revision page. Please update the following fields with the needed information



The image shows a screenshot of the 'PPAP Document Detail' form. A thought bubble on the left contains a 'Revision History' table:

Document ID	Level
Document 1083590	1
Document 1221082	2
Document 1379790	3

Annotations include a red arrow pointing to the 'Document Revision Level' field (set to 4) with the text 'Enter next revision level in the sequence (i.e. 1,2,3,4...)' and another red arrow pointing to the 'Assign Next Task to' dropdown (set to 'Supplier Provides PPAP Documents') with the text 'Change status to Supplier Provides PPAP Documents'.

PPAP Document Detail

Document ID: **1379791**

Type: PPAP Document

Owning Design Team: DMO

Owning Project: DMO-ALL

Document Name: 7289953540 YZ (Stark Industries USA) L

Description:

Document Revision Level: 4

Creator: Mario Alexis Martinez Soto

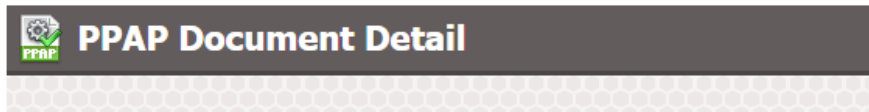
Status: Create

Assign Next Task to: Supplier Provides PPAP Documents

Gateways Data Feedback

UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST

Create to submit-Supplier Change Request (SCR)



Use the same standard format shown in slide 23 just adding the SCR # at the end.

Example:

7289953540 YZ (Stark Industries USA) L4 SCR 78-0050

Document ID: 1379791

Type: PPAP Document

Owning Design Team: DMO

Owning Project: DMO-ALL

Document Name: 7289953540 YZ (Stark Industries USA) L4

Description:

Document Revision Level: 4

Creator: Mario Alexis Martinez Soto

Attributes for this Document

Type	Value	
Type		
Weight/UOM (g)	5.0	Delete
Country of Origin	Mexico	Delete
OEM Customer		Delete
Tool Number	MACHFLEX CA A 0006	Delete
Rejection Reason	Please confirm what is the correct manufacturing location. The SCR form states 2 locations: The detailed explanation says "Part from CENTEC 1", however the manufacturing location field states Centec II.	Delete
DMO Remark		Delete
Supplier Part Number	35016344	Delete
Customer Part Number	7289953540	Delete
PPAP Level	Level 4	Delete
Comment		Delete
Data Maintenance Attribute		Delete
Dimensional Report Expiration		Delete
Material Report Expiration		Delete
Committed PPAP Date		Delete
Drawing/Spec Rev. Level	06	Delete
Mfg Location	FW98	Delete
TVCA ComBU Active		Delete
Interim Expiration Date		Delete
SCR#	17-525	Delete
POP_Site		Delete
DMO-PPAP Assumed Request		Delete

Note that a new revision has been created, the system will automatically bring the information from the previous approved document such as name and its attributes, please update as needed.

Keep in mind to add the SCR number.

UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST



Create to submit-Supplier Change Request (SCR)

5- Upload the documents

Please do so as explained through Slide # 17 and Slide # 18

Attachments - 0 Current, 0 Deleted

Drag a column header here to group by that column

Extract	Extract	Alt ID	Title	Revision	Type	Date Imported	Date Created	User	Action

No data to display

Extract Add Attachments Refresh Export List to Excel

Please take into consideration that once documents are uploaded, current status may be:

1) Supplier Provides PPAP Documents

If PPAP Submission is still within the 15 calendar days after PPAP Task creation date

PPAP Document Detail

Document ID: 1619863

Type: PPAP Document

Owning Design Team: DMO

Owning Project: DMO-ALL

Document Name: 7289938530 YZ FORD (Te Connectivity I

Description:

Document Revision Level: 1

Creator: Nahomi Gloria Trevino

Status: Supplier Provides PPAP Documents

Assign Next Task to: Nahomi Gloria Trevino

2) Late Supplier Response

If PPAP Submission happens 16 days after PPAP Task creation date

PPAP Document Detail

Document ID: 1498494

Type: PPAP Document

Owning Design Team: DMO

Owning Project: DMO-ALL

Document Name: PPAP-From:7198428430-PSW(CPL86725

Description: FCA WL 2021

Document Revision Level: 1

Creator: Nahomi Gloria Trevino

Status: Late Supplier Response

Assign Next Task to: Nahomi Gloria Trevino

UPLOADING PPAPS **WITHOUT** AN EXISTING REQUEST

Create to submit-Supplier Change Request (SCR)



6.1- Change current PPAP Task Status to “SDC Task Assume Request” and save changes.

Remember to Save Changes

BEAMS Server 4

Quick Search: [] Logout

Home New Search Tools Reports

Watch This Save Changes

PPAP Document Detail

Gateways Data Feedback

Document ID: 1498494

Type: PPAP Document

Owning Design Team: DMO

Owning Project: DMO-ALL

Document Name: PPAP-From:7198428430-PSW(CPL86725)

Description:

Document Revision Level: 1

Creator: Ines Lira Nany

Status: **SDC Task Assume Request**

Assign Next Task to: Nahomi Gloria Trevino

Issued By

Site Name	Date
	5/30/2019

Delete

Issued For

Site Name	Date
Yazaki	5/30/2019

Add Issued For

Delete

Components

Yazaki Part Number	Date
7198428430	5/30/2019

Add Components

Delete

Related Document

REQUESTING AN EXTENSION ON SUBMISSION DATE



- Suppliers may request an extension on the submission due date set forth in BEAMS.

- 1- Select the status “PPAP Scheduled by Supplier”,
- 2.-Enter your proposed submission date and click on save changes.

PPAP Document Detail

Document ID: **1650404**

Type: **PPAP Document**

Owning Design Team: **DMO**

Owning Project: **DMO-ALL**

Document Name: **PPAP-From:1801C206041-PSW(CPL9655**

Description:

Document Revision Level:

Creator: **Mark Harper**

Status: **PPAP Scheduled by Supplier**

Assign Next Task to: **PPAP Scheduled by Supplier**

Make sure to provide the proposed submission date

Attributes for this Document

Type: **PPAP Document** Value: **PPAP Document** Add

Type	Value	
Weight/UOM (g)		Delete
Country of Origin		Delete
OEM Customer		Delete
Tool Number		Delete
Rejection Reason		Delete
DMO Remark		Delete
Supplier Part Number	13870722	Delete
Customer Part Number		Delete
PPAP Level	Level 4	Delete
Comment		Delete
Data Maintenance Attribute		Delete
Dimensional Report Expiration		Delete
Material Report Expiration		Delete
Committed PPAP Date		Delete
Drawing/Spec Rev. Level		Delete
Mfg Location		Delete
YNCA ComBU Active		Delete
Interim Expiration Date		Delete
SICR#		Delete
POP_Site		Delete
DMO-PPAP Assumed Request		Delete

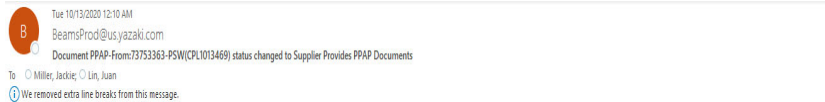
Note: If PPAP is not submitted by the commitment date that was entered, it will automatically change to “PPAP Overdue”.

INTERIM PPAPS



➤ Both, Suppliers and YAZAKI are entitled to request an Interim PPAP

If an Interim PPAP is requested by Yazaki, a system generated e-mail from BEAMS will be sent or request may come via email from your SQ E/ASQE. Additionally, it may also be shown in your task list



Sent by an external sender

Click on the following or copy into your browser's address window:

https://urldefense.proofpoint.com/v2/url?u=https-3A-beams.us.yazaki.com-Beams_ViewDetails.aspx-3Ftopic-3Ddocument-26pkid-3D1712164&d=DwFAg&c=1dU79ic9vni6iaVqow1OsaA&r=NyE5d_Ql9s0R-P-xySWHF77nroTtQAluqneINTcc&m=un2h_RW58loIDQbn-Q939TBNSWQHw4h_s0d38QEIE&s=QilUduyOKcaiw5r0BJhr2wT2qM3LWQumTFMSE-fnw&e=

To unsubscribe from automatic go to BEAMS Tools -> User Preferences -> Emails

User Tasks

☐ Include Inactive
Add Custom Group

Site ID:
Site Ultimate: contains
Site Name: contains
Design Team: (All)
Project: (All)
Project Name: contains
Design Group: contains
User: Kimberly Mitchell
Process: Interim PPAP
Status: (All)
Description: contains
Date: to
Search **Set to My Tasks** **Reset**

62 Item(s) found

Status	Description	Date
Interim PPAP (62 pending)		
Interim about to Expire	7176605690 YZ (Hellermann Tyton)	1/19/2021
Interim about to Expire	7276605430 YZ (Hellermann Tyton)	1/19/2021
Interim about to Expire	7276605550 YZ (Hellermann Tyton)	1/19/2021
Interim about to Expire	7276605750 YZ (Hellermann Tyton)	1/19/2021
Interim about to Expire	7276605830 YZ (Hellermann Tyton)	1/19/2021
Interim about to Expire	7075208830 YZ (Robin China)	1/18/2021
Interim about to Expire	7142952151 YZ Tesla (TaTech)	1/18/2021
Interim about to Expire	7142952051 YZ Tesla (TaTech)	1/18/2021
No PM Response	7135060130 YZ (Woco America)	1/9/2021
PM Interim Approved	73753469 YZ (TE Connectivity)	10/21/2020

INTERIM PPAPS



➤ Both, Suppliers and YAZAKI are entitled to request an Interim PPAP

If an Interim PPAP is to be both created and uploaded by supplier; Please follow as instructed

1- Search by component (YPN) to arrive at the component details page of the part

Introduce YPN in the Quick Search field
Click the magnifying glass icon in order to search



2- Select Interim PPAP

Internal Documents

☐ Show Document History

Drag a column header here to group by that column

#	Document Name	Revision Level	Document Type	Document Status	Status	Phase
7289953540	DVP&R (Component)		Component Master Data	Basic Registration Completed	●	Released
7	EIBU Costing Validation		Item Master Registration	Completed	●	Released
7	EIBU Specification		3D Model	Released 3D Copied 2D	●	Released
7	Engineering Change Document				●	Released
7	Failure Notification				●	Released
7	Fixture Component Drawing				●	Released
7	Ford Component Specifications				●	Released
7	GCT Registration				●	Released
7	IMDS Component Level				●	Released
7	Interim PPAP				●	Released
7	Item Master Registration				●	Released
7	Library Connector				●	Released
7	Library Other				●	Released
7	Library Terminal				●	Released
7	Library Wire				●	Released
7	Manufacturing/Confidential Drawing				●	Released
7	New Component Request				●	Released
7	NR Comp				●	Released
7	Packaging Material				●	Released
7	Picture				●	Released

Page 1

Type: 2D Clip View

Document Name:

Enter the Document Name
Use the same standard
format shown in slide 23

3- Click the Create button

INTERIM PPAPS



- Suppliers created Interim PPAP

Please follow the instructions on how to fill the following information shown on Slides 24 - 25

Change Status to Request for Interim PSW

Interim PPAP Detail

Document ID: 1718001

Type: Interim PPAP

Owning Design Team: DMO

Owning Project: DMO-ALL

Document Name: 73753469 Y2(TE Connectivity)

Description:

Document Revision Level: 1

Creator: Jessica Harps

Status: PM Interim Approved

Assign Next Task to: Jessica Harps

Attributes for this Document

Type	Value	
Tool Number		Delete
Rejection Reason		Delete
Supplier Part Number	2321512-2	Delete
Customer Part Number		Delete
Drawing/Spec Rev. Level		Delete
Interim Expiration Date	1/31/2021	Delete

Issued By

Site Name	Date	
TE Connectivity AMERICA - COAX ASSEMBLIES	10/21/2020	Delete

Issued For

Site Name	Date	
Yazaki	10/21/2020	Delete

Components

Yazaki Part Number	Date	
73753469	10/21/2020	Delete

Related Document

Document Name (Type)	
	Add Related Document Link's All

Click this symbol in order to assign this document to the SQE/ASQE

Mandatory fields

This is the date approved by Yazaki for Interim Expiration. Full PPAP must be uploaded before this date unless an extension is communicated with the SQE/ASQE

Please provide requested expiration date

INTERIM PPAPS



➤ Yazaki created Interim PPAP

Change Status to
SQD Approval of
Interim PSW

Interim PPAP Detail

GatewaysData Feedback

Document ID: 1718001

Type: Interim PPAP

Owning Design Team: DMO

Owning Project: DMO-ALL

Document Name: 73753469 YZ(TE Connectivity)

Description:

Document Revision Level: 1

Created by: Jessica Harps

Status: Supplier Uploads Interim PSW

Assign Next Task to: Jessica Harps

Issued By

Site Name: TE Connectivity AMERICA - COAX ASSEMBLIES

Date: 10/21/2020

Delete

Issued For

Site Name: Yazaki

Date: 10/21/2020

Delete

Components

Yazaki Part Number: 73753469

Date: 10/21/2020

Delete

Related Document

Document Name (Type)

Date

Add Related Document

Unlink All

Attributes for this Document

Type: Value: Add

Type	Value	
Tool Number		Delete
Rejection Reason		Delete
Supplier Part Number	2321512-2	Delete
Customer Part Number		Delete
Drawing/Spec. Rev. Level		Delete

Click this symbol in order
to assign this document
to the SQE/ASQE

- Steps summary to create Interim PPAP document detail for submission:
 1. Go to the document details page.
 2. Select document to create, name it and create it.
 3. Fill the Interim PPAP document detail site information
 4. Change interim PPAP Task status to “Request for Interim PSW”
 5. Click on the Save Changes button.
 6. Wait for Yazaki’s feedback.
 7. Attach the required files.
 8. Change Interim PPAP Task Status to “SQD Approval of Interim PSW”.
 9. Click on the Save Changes button.
 10. Wait for Yazaki’s feedback.



FREQUENTLY ASKED QUESTIONS



➤ How can I receive emails/track when the status of the document changes?

In the upper right corner of every document (next to the **Save Changes** button) is an option entitled **Watch This**.

When you click this button, the document will be visible on your home page in the Watch List

Here, you can check the option to receive email notifications when the status of the document changes.

Refer to slide 4 for further details.



➤ How do I know what is required for the different levels of PPAP?

All Yazaki PPAP expectations and requirements are available on the main Yazaki website

<http://www.yazaki-na.com/en/supplier/scm-documents.aspx>

Select *Supplier Quality Development* and click on *PPAP Submission Requirements*

Or you can also click on the excel icon.



➤ I've uploaded documents for an SCR but cannot find them when I click on the Details link for the PPAP document. **Are the documents still in the system?**

Always be sure you are looking at the correct revision for the document. The default page is the last approved document.

FREQUENTLY ASKED QUESTIONS



- I uploaded PPAP materials for a Level 4 quite some time ago and they have not been approved.

Always be sure to change the status of your document to **SDC Task Assume Request** and press Save Changes.

Yazaki will not be notified of the available documents otherwise if this does not occur.

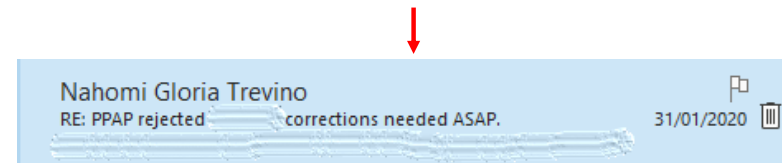
- I uploaded PPAP materials and changed the status, but I received notice that the status changed back to Rejected

In this case, the PPAP has been rejected by Yazaki.

There will be rejection comments in the Attributes section of the document.

Type	Value
Weight/UOM (g)	50.5
Country of Origin	
OEM Customer	
Tool Number	
Rejection Reason	Acc. to MDSsystem and the weight tolerance range, weight must be within 0.06482 to 0.07923 kg., weight displayed on PSW is 0.0505 kg. Please confirm component's weight

You may also receive an e-mail where PPAP Rejection Reasons are explained



You must make the corrections and resubmit → Please refer to the instructions shown on Slide 37

- How do I receive access to BEAMS?

Contact David Ford whose mail is David.Ford@us.yazaki.com regarding access to the BEAMS system

LOG IN



You can access the BEAMS system here:

<https://beams.us.yazaki.com/BEAMSLogin/login.aspx>

Enter the Username and Password, in addition the NA Domain

A screenshot of the BEAMS Login (Server 5) web form. The form has a dark header with the title "BEAMS Login (Server 5)" and a red "B" icon. Below the header, there are three input fields: "User Name:" with the text "9xxxxxxx", "Password:" which is empty, and "Domain:" with a dropdown menu showing "NA". A red exclamation mark is to the right of the password field. Below the fields is a black "Login" button. At the bottom, there is instructional text: "You may log in using either your Yazaki User ID or your email address in the 'User Name' field." and "Click [here](#) if you forgot your Password, or call +1-734-983-1480 for assistance". The background of the form is a light blue and white abstract design with some circular patterns.

B BEAMS Login (Server 5)

User Name: 9xxxxxxx

Password: !

Domain: NA

Login

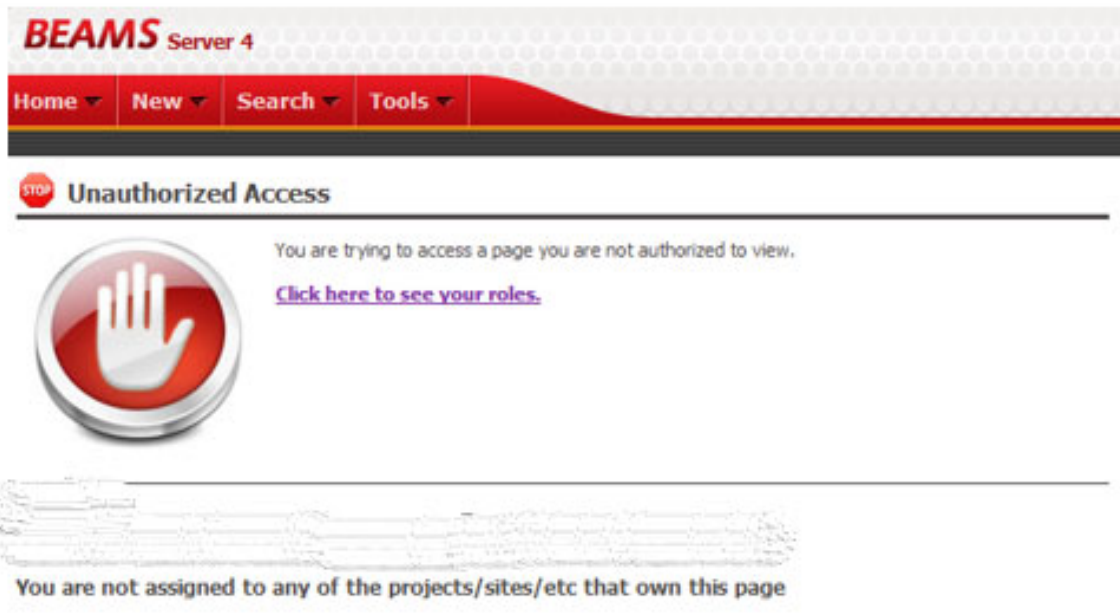
You may log in using either your Yazaki User ID or your email address in the "User Name" field.

Click [here](#) if you forgot your Password, or call +1-734-983-1480 for assistance

LOG IN TROUBLESHOOTING



- If you receive the screen below upon log in, contact Nahomi Gloria, Nahomi.Gloria@mx.yazaki.com



- Too many attempts at login will lock your account. To unlock your account, contact Nahomi Gloria, Nahomi.Gloria@mx.yazaki.com

LOG IN TROUBLESHOOTING



- If you forget your password, please try self reset first using BEAMS ID number <https://apps.us.yazaki.com/externalchangepassword/>

**YNA External
Registration**



Enter EMail address or YNA user ID:

Non-YNCA (YEL, YC, etc.) users, please use your YNA User Account (1xx or 9xx), your e-mail address doesn't work

For example: alan.smithee@company.com or X20193 or 10015555

An Email will be sent to the address of the selected user,
with a link to a page where you can reset your password.

Click on the link in the email to complete the password reset process

- If self password reset does not work, please contact Nahomi Gloria, Nahomi.Gloria@mx.yazaki.com for additional assistance