

STANDARD ENGRAVING SPECS

Rev. April 2025



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Yazaki Engraving Specs

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Ford Engraving Specs

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General Motors Engraving Specs

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TPNO Engraving Specs

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Others

YAZAKI ENGRAVING SPECS

- > All OEM requirements are in addition to Yazaki
 - > Customer Part Number
 - > YNA Part Number
 - > YNA Kick-Off Purchase Order Number
- > Photos Required
 - > Close-up of tool engraving
 - > Tool in an open position
 - > Tool in a closed position with engraving visible
 - > Tool Cavities



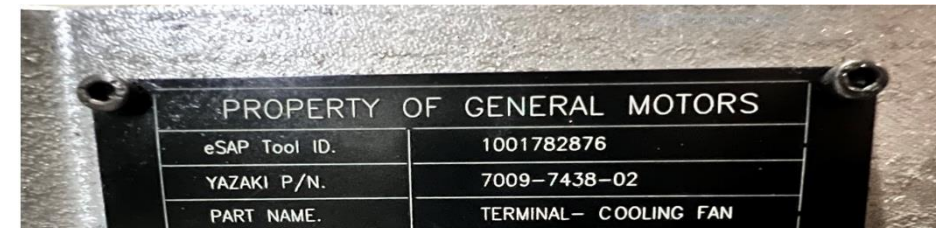
FORD ENGRAVING SPECS

- > These requirements are in addition to Yazaki requirements on Slide 3
- > Tool may be engraved or tagged
 - > Remain legible
 - > Be durable in its manufacturing environment
 - > Not impair the tool operation
 - > If tagged, remain permanently affixed to the tool
 - > Screwed or nailed to tool
 - > Attached with permanent adhesive
- > Tagging / Marking Details
 - > First Line: "Property of Ford Motor Company" or "Property of Ford"
 - > Second Line: Serial Number provided by Ford



GENERAL MOTORS ENGRAVING SPECS

- > These requirements are in addition to Yazaki requirements on Slide 3
- > Tool may be engraved or tagged
 - > If tagged, the tag must be attached by rivets or screws
 - > The information placed on the tag must be stamped or legibly engraved.
- > All tools must be marked containing the following minimum 2 pieces of information:
 - > Property of General Motors”
 - > The Complete eSAP equipment tool I.D. Number provided by GM.(Note: that this is NOT the tool material number VT# or the Parent Equipment Number)
- > Required tool photos are to be submitted in separate files (.jpeg or .png format) not to exceed 2MB in file size
 - > In the full tool picture, with the tag or engraving visible, photo should be able to zoom in enough to clearly read the tool ID and property of GM identifier. GM specifically requests to be able to compare the close-up tool ID picture to the information in the full tool picture and ensure it is the same tool in both pictures.
- > Unacceptable practices
 - > Use of paint or markers
 - > Use of any adhesives, tapes, soldering or welding



STELLANTIS ENGRAVING SPECS

- > These requirements are in addition to Yazaki requirements on Slide 3
- > Tool markings must be legible and MUST include:
 - > "Property of FCA" or "FCA Property"
 - > Tool ID # (As of June 19, 2017, Tool ID is now a short, system generated, unique, numeric only identification number shown in tooling process as Tool ID) Previously required Tool Tag (21-character number: Example: 000-05150623AA WF 010 01) will still be accepted as marking for tools created and marked prior to June 19, 2017 change.
 - > Any leading dashes or leading zeros can be omitted, except for part number
 - > Specific Tool ID provided by Chrysler
 - > Number of Cavities
 - > YPN

If a tool cannot be marked or tagged due to its size, material, or use, FCA allows for properly marked bins or cabinets to be used for "sets" or a "station" of tools

- > *If a tool cannot be marked or tagged due to its size, material, or use, and will not be stored in a bin or cabinet a photo overwritten with required ownership markings ("Property of FCA" and Tool ID #) will be acceptable. The marking requirements must adhere to the requirements listed above.*

TPNO ENGRAVING SPECS

- > These requirements are in addition to Yazaki requirements on Slide 3
- > Toyota
 - > “Property of Toyota”
- > Honda
 - > “Property of Honda of America Mfg.”
- > Nissan
 - > Nissan provided tag
 - > Nissan provided asset number
- > Subaru
 - > “Property of Subaru”
 - > Subaru PO number

OTHERS ENGRAVING SPECS

- > These requirements are in addition to Yazaki requirements on Slide 3
- > Tesla
 - > Tesla provided tag
 - > Tesla provided asset number
- > Rivian
- > Waymo
 - > Tool owner (Waymo)
 - > Tool identifier (serial)

THANK YOU FOR YOUR ATTENTION